



SERVICES

PROFESSIONAL KITCHEN EQUIPMENT

CATERING EQUIPMENT

SHOPFITTING EQUIPMENT

CALORIFIERS, TANKS & ICE BANKS

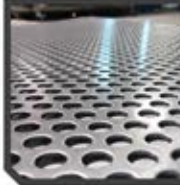
NON-STANDARD PRODUCTS

SERVICES



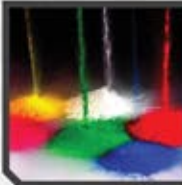
LASER CUTTING

Stainless steel till 15 mm.
Steel till 20 mm.
Aluminium till 10 mm.
Max. sheet dimensions 1500x3000 mm.



PERFORATING

Stainless steel till 3 mm.
Steel till 3 mm.
Aluminium till 3 mm.
Max. sheet dimensions 1500x3000 mm.



POWDER COATING

Colors can be selected from the RAL palette
Possible surface: glossy, matt, structured
Drying chambers: 4000x1500x2000 mm.



STEEL TRIMMING

Stainless steel till 3 mm.
Steel till 3 mm.
Aluminium till 3 mm.



SHEET BENDING

Stainless steel till 10 mm.
Steel till 15 mm.
Aluminum till 10 mm.
Section Height 2 m.
Section Length 3 m.



WELDING

Welding robot
MIG MAG TIG; Root welding
Contact welding
Stainless steel till 15 mm.
Steel till 15 mm. Aluminium till 10 mm.



BRUSHING / POLISHING

Removal of the weld seams, preparation for the painting, making the entire part surface structure.



MILLING

Maximum dimensions of the workpiece 1600x400x500 mm.
Maximum workpiece weight - 630 kg.
Materials milled: steel, stainless steel, aluminum, brass, copper, bronze, etc.



TURNING

Diameter turned: from 10 mm.
Technologies: Single and CNC turning.
Materials turned: steel, stainless steel, aluminum, brass, copper, bronze, nickel, nylon, etc.



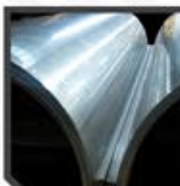
DRILLING

Drilling of metal pipes and sheets involves radical and desktop machines, as well as handwork.



TUBE CUTTING / BENDING

We cut and bend various thicknesses, diameters and lengths tubes.



ROLLING

Maximum sheet thickness - 10 mm.
Maximum sheet width - 2000 mm.
Maximum tube diameter - 76 mm.



ASSEMBLY

Electrical parts
Separate product parts
Final product
OEM
Packing



DESIGNING

Product design and development according to the individual customer needs
Drawings and documentation preparation
Product installation and preparation for the mass production
New construction modeling and improvement according the analogues



SUPPLY CHAIN MANAGEMENT

At the customers request our company can purchase and collect all necessary product component parts.



PROFESSIONAL KITCHEN EQUIPMENT



ELECTRIC STOVE



BOILING PAN
(60, 100 litres)



ELECTRIC PAN
(40, 70, 100 litres)



STOVE WITH CONVECTION OVEN
(18 kW)



CATERING EQUIPMENT



High quality equipment and furniture for canteens, bars, restaurants, cafes, pizzerias, bakeries, industrial kitchens and food preparation workshops.



PRODUCTS

- Food service lines (bain marie, refrigerated showcases etc.)
- Showcases, counters (heated, refrigerated, neutral)
- Multi-purpose processing tables
- Working baths, tables for dishwashers
- Shelving, cupboard, suspended shelves and cupboards
- Trolleys (for goods, for trays, serving etc.)
- Tables and butcher's blocks for meat processing, meat stands
- Waste containers, bins.



WORKING BATHS



HEATING TABLES



WORK TABLES



COUNTERS FOR SEAFOOD



HEATED FOOD COUNTERS



EXHAUST HOODS



SHELVINGS

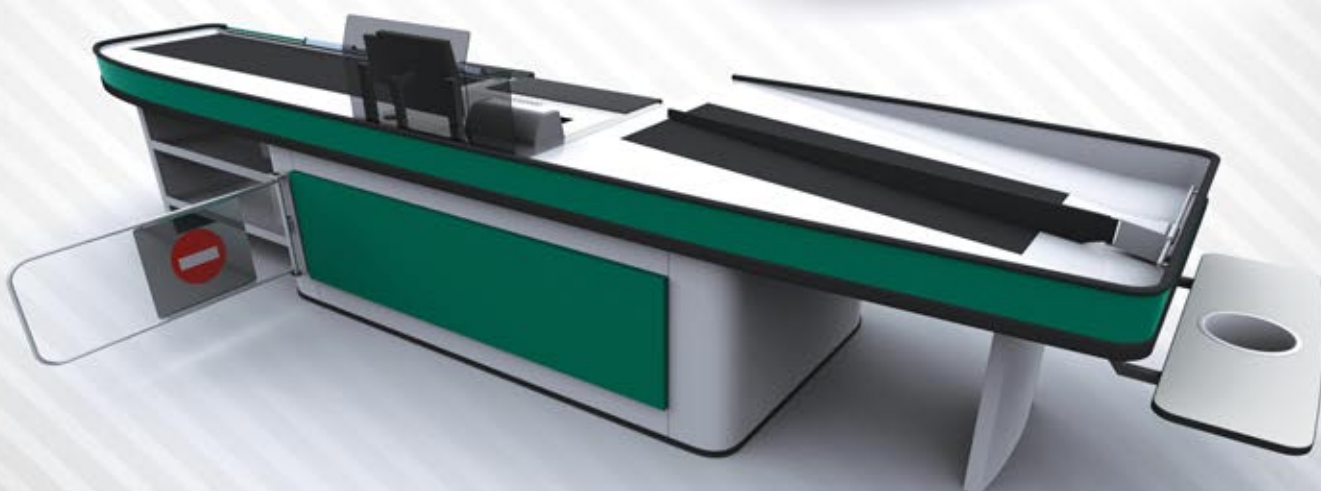


MODULAR COUNTERS

SHOPFITTING EQUIPMENT

CHECKOUTS

JSC REFRA produce a wide range of advanced checkout tables which completely satisfies customer needs and suits in any type of the shop. Our skilled engineers created ergonomic, functional and reliable checkout tables that meets today's global market requirements.



OTHER EQUIPMENT

Various shop fitting equipment such as shelving systems for commercial use or storage, counters, stands, customer guidance systems, bumpers and everything you need for the shop.



CALORIFIERS, TANKS & ICE BANKS



CALORIFIERS & BUFFER TANKS

Buffer tanks and calorifiers for heating and cooling systems from cast carbon steel and stainless steel. Standard and non- standard solutions for sanitary water, food industry processes, products storage, heat recovery systems with various types of heat exchangers. Tanks can be vertical and horizontal



BUFFER TANKS / CALORIFIERS

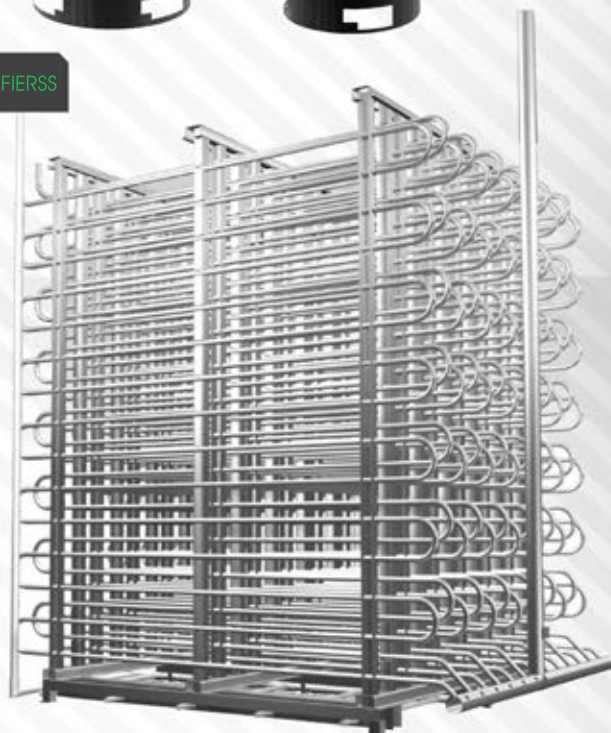
HEAT RECOVERY TANKS



COLLECTORS

COLLECTORS

Collectors are vertical or horizontal pressure tanks, made of steel. Built on any system where oil recovery is insufficient or difficult. Collectors also could be built in the systems where the excess of oil is or it causes an unacceptable loss of system capacity.



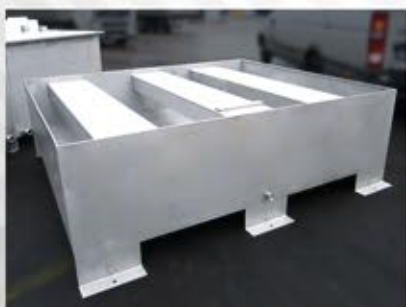
ICE BANKS

ICE BANKS

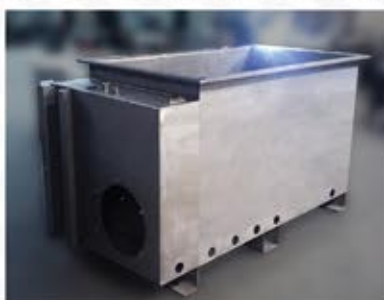
Ice bank is the special equipment for providing chilled water of temperature between 0.5 – 1°C. Technologically it is insulated tank with stainless steel serpentine pipes heat exchangers which are filled in with cooling medium – in this way water outside the pipes reaches freezing point. When it is the demand of chilled water it is thawed and provided to the further system, in this way saving operational cost as it accumulates ice during the nights.

NON-STANDARD PRODUCTS

Our technical designers are able to offer rational non standard solutions according to individual customer needs.



PRODUCTS FOR VARIOUS INDUSTRIES



ABOUT COMPANY

Metal processing company REFRA started its activity in 1995. All production area occupies 14 000m² (refrigeration and air conditioning equipment, doors producing, metal processing, powder coating and control panels fabrication departments). We have a team of more than 150 highly qualified engineers, technical designers and other workers.

REFRA is proud to be one of the leading companies, offering wide variety of products of steel sheet and non-standard solutions according to individual customers needs and general market demand. High volume production capabilities and qualified personnel ensures attractive order processing terms and perfect quality. Our export destinations: European Union, CIS, The Arab league and The Far East countries. Company's management provides great attention on the quality improvement: the company has implemented the ISO 9001 quality management system, certified by Bureau Veritas.

Company's activities are carried out in accordance with the following criteria: quality, speed, flexibility, and new product development. That is why we achieve a long-term and stable cooperation with customers.



Working closely together with our customers helps us to create the best solutions for cost effective production. With our modern CNC equipment, high volume production capabilities and lower cost workforce we are able to offer all kinds of high quality metal products for best price. Today we produce a wide variety of products to many various industries.

JSC "REFRA"

Darius ir Gireno str. 107
Vilnius, LT -02189, Lithuania

+370 5 2031023
info@refra.eu
www.refra.eu

